



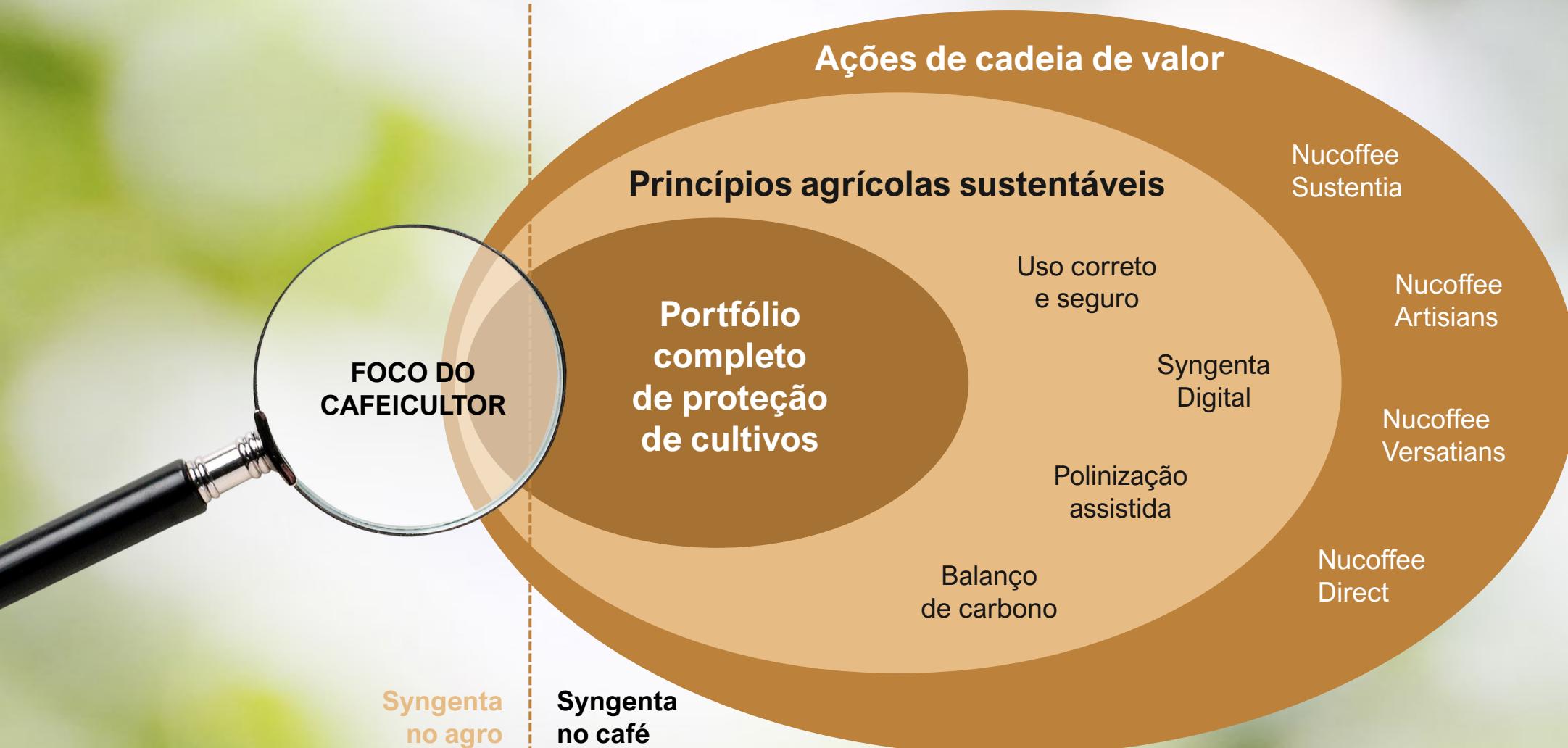
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# SYNGENTA NO AGRO



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# ESTAMOS CONECTADOS COM TODA A CADEIA DO CAFÉ



# SUSTENTABILIDADE INTEGRADA AO NEGÓCIO

## Pesquisa sobre sustentabilidade na cadeia do café

### Desk research<sup>1</sup>

- Informações disponíveis sobre o mercado, os consumidores, as demandas dos países importadores, certificações e *benchmarking* de práticas sustentáveis



**Sustentabilidade no foco de toda a cadeia da cafeicultura, dado que os consumidores estão mais exigentes**



**As certificações ganham destaque e importância, com aumento de processos e exigências**

1. Simone Jordão Consultoria em Pesquisa de Mercado.

# SUSTENTABILIDADE INTEGRADA AO NEGÓCIO

## Mapeamento de tendências para o mercado de café

### Método Delphi<sup>2</sup>

- 40 especialistas no Brasil e exterior
- 50 eventos possíveis, nas categorias indústria (consumidores, *trading*, torrefadoras e conjuntura) e produção (manejo e sustentabilidade)
- 7 megatendências



**Cafés  
diferenciados  
mudam o  
patamar de  
valor da cadeia**



**Brasil  
deve liderar  
a produção  
mundial de cafés  
sustentáveis**

2. Blink Projetos Estratégicos.



# IMPACT OF YEAST INOCULATION ON COFFEE QUALITY

Rosane Freitas Schwan  
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# SUGAR + HUMIDITY



# COFFEE FERMENTATION: WHEN AND HOW?

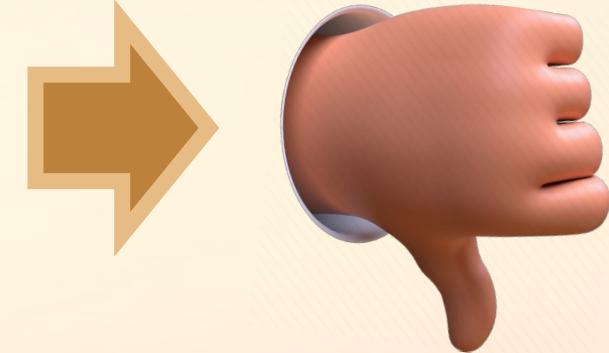


- Organic acids
- Flavor compounds

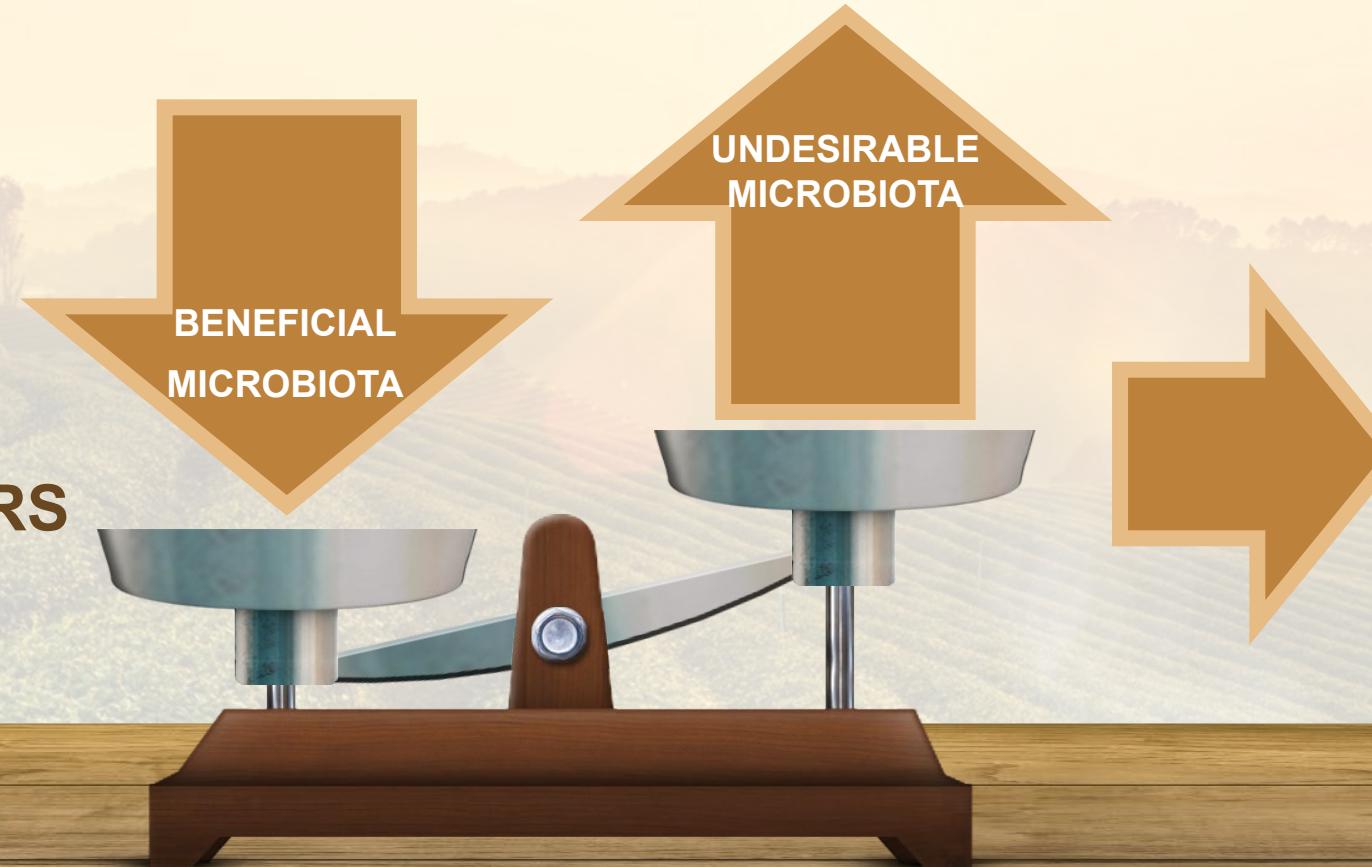


- 11% humidity

**HISTORICALLY:** Microorganisms (Fermentation)



**LAST 15 YEARS**



Scientific research  
has proved that  
desirable microbiota  
improved coffee  
quality

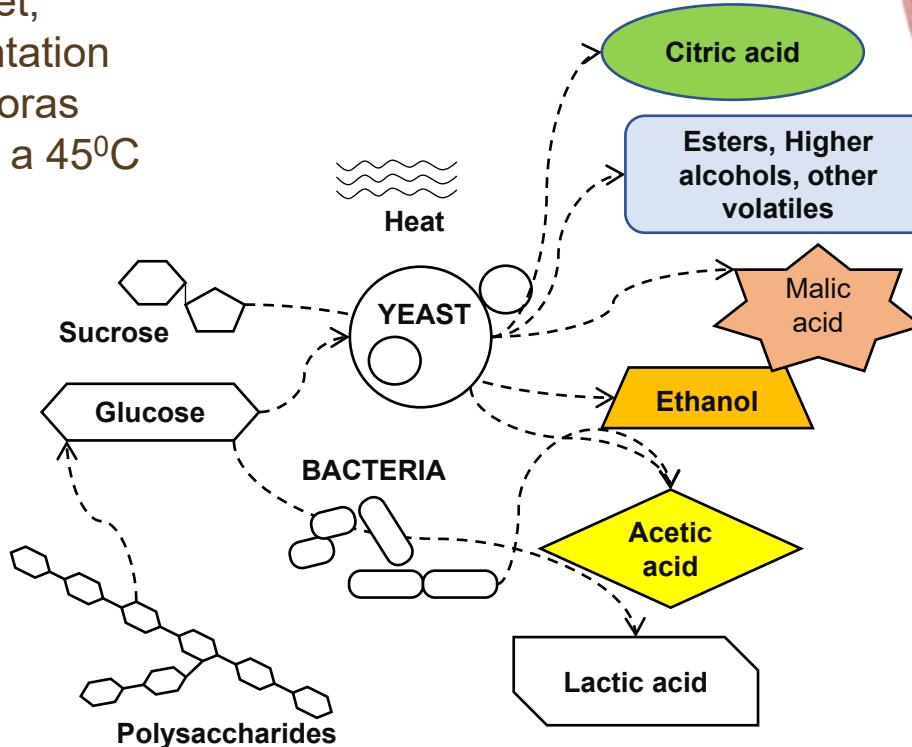
# WHAT HAPPENS DURING FERMENTATION?

Brix: 18 a 30

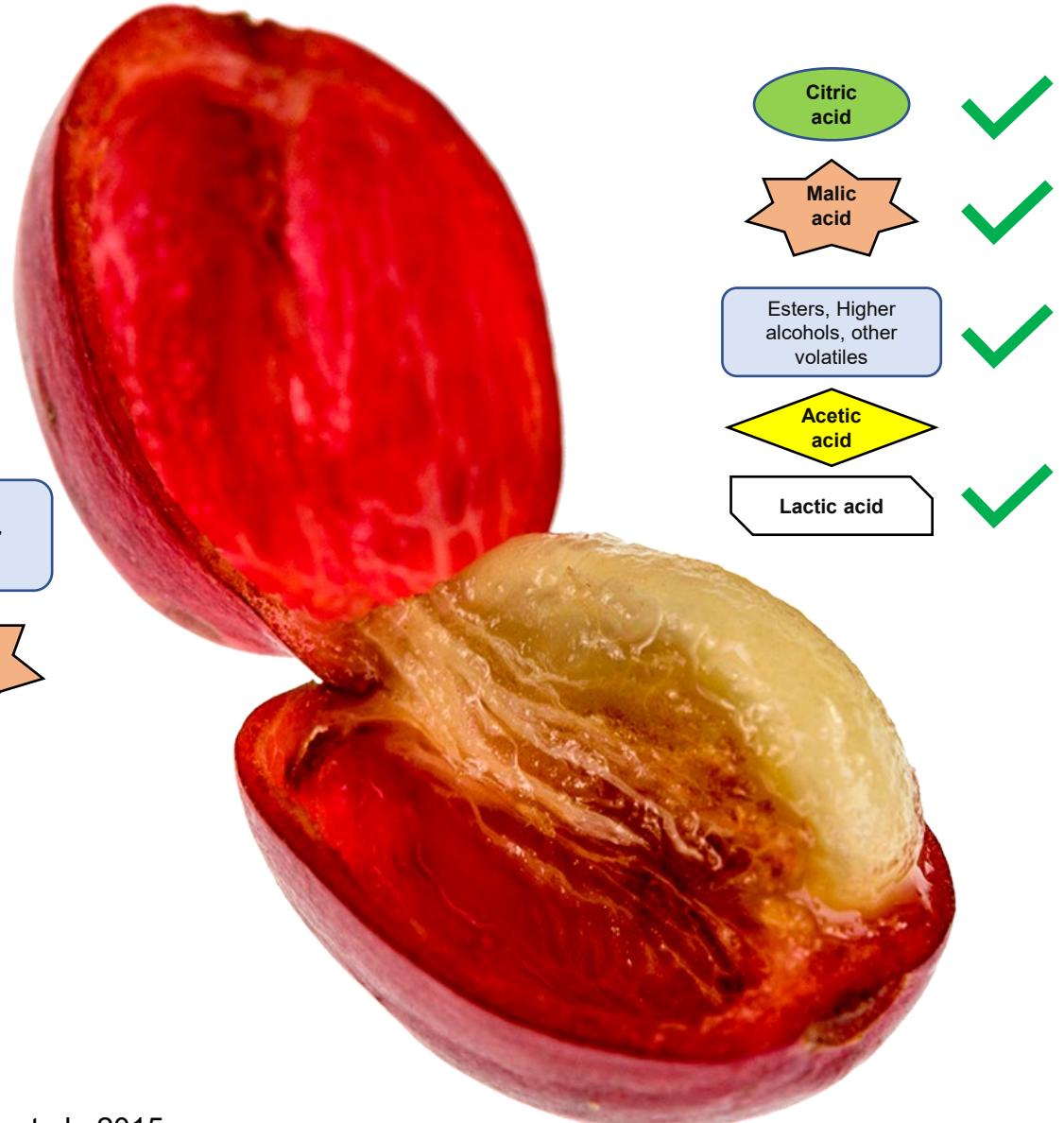
Processing: Natural,  
Pulped coffee, Wet,  
Anaerobic fermentation

Time: 72 a 144 horas

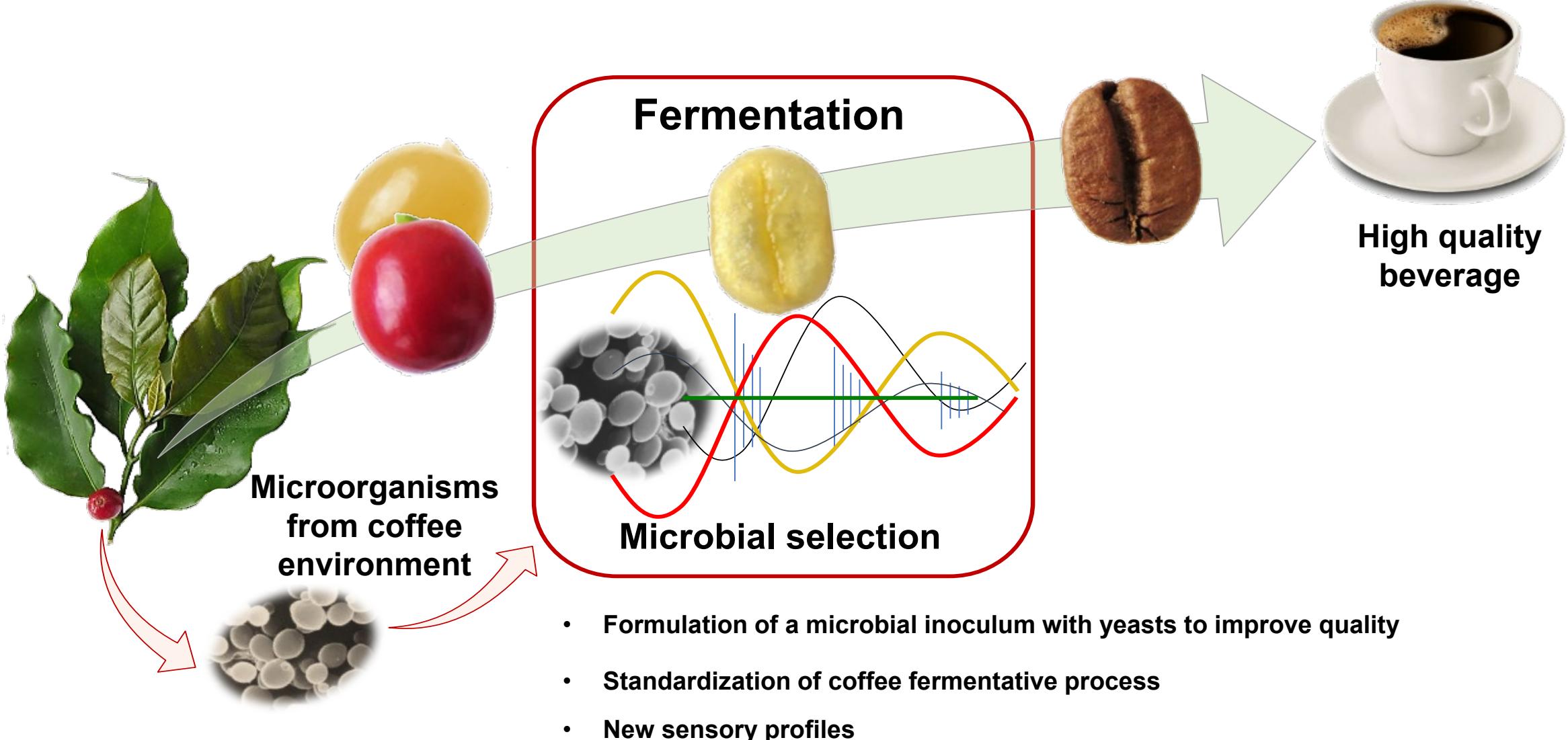
Temperature: 15 a 45°C



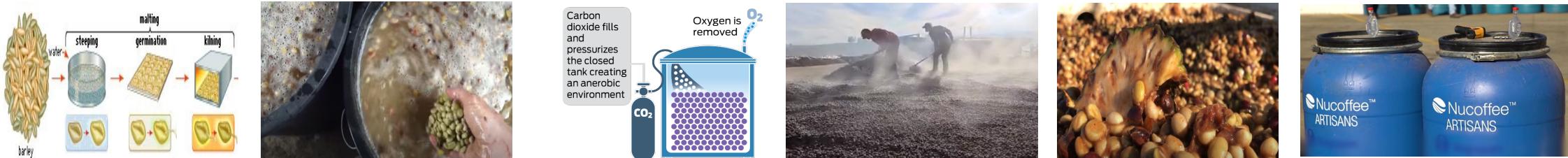
D.R.Dias et al., 2015



# OBJECTIVES - ARTISANS



# COMPARISON OF THE DIFFERENT METHODS



Sprouting Process	Anaerobic Fermentation	Carbonic maceration (CO2 injection)	Vulcanic Fermentation	Addition of Fruits	Nucoffee artisans
Germination induction	Variable microbiota (without control)	Specific bioreactors	Microbiota metabolism generates heat	Not natural	New technology with specific starter cultures (Natural microbiota)
Long processing time (until 60 days?)	Quality and processing not chemically evaluated	Not scientific tested	Heterogeneity fermentative	Not coffee flavor	Consistent in flavor and quality in different producing years
Correlation between germination and quality?	Risk of undesirable contaminants	No control	Uncontrolled fermentative process	Quality and reproducibility?	Totally safe processing for producers and consumers
Coffee seed stress (Shelf Life?)	with water from previous spontaneous fermentation	Wine processing			Self-induced anaerobic fermentation - SIAF

# FERMENTATION IN CLOSED VESSELS

## SIAF ARTISANS



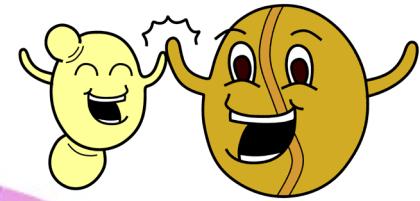
THIS IS THE NEW  
TECHNOLOGY THAT  
GENERATES COFFEE  
WITH SPECIAL FLAVOR

- **Coffee fermentation** with specific starter cultures (Coffee microbiota);
- **Mature** and uniform **cherries**;
- **CO<sub>2</sub>** produced by **microbial metabolism**;
- Self-induced anaerobic fermentation – **SIAF**;
- **Different sensory** profiles depending on variety, processing and producing área;
- **Consistent** in flavor and quality in different producing years;
- Totally safe processing for **producers** and **consumers**;
- **Environmental friendly**.

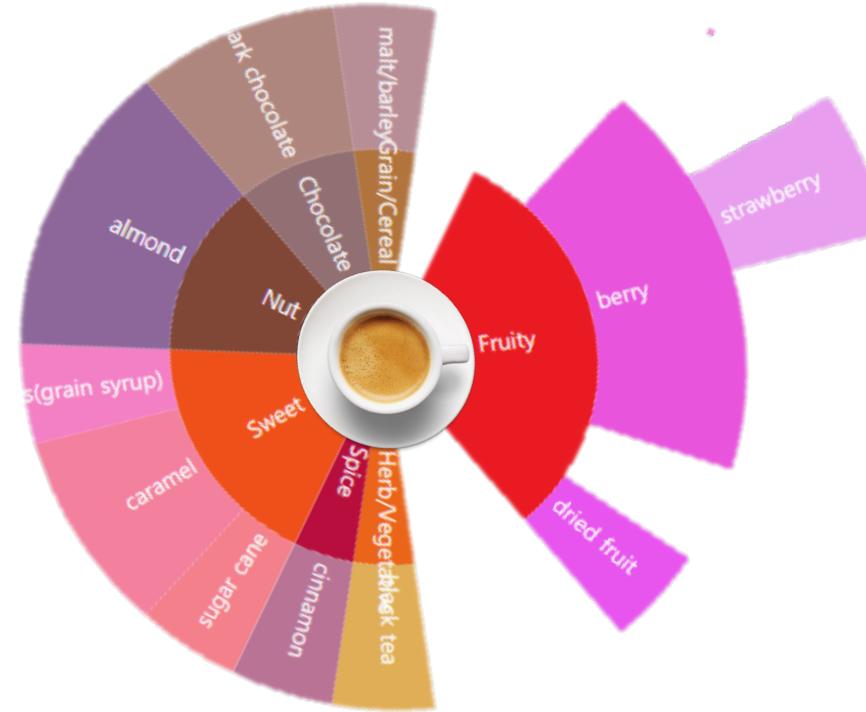


**COFFEE  
FERMENTED  
with yeasts as  
starter culture**

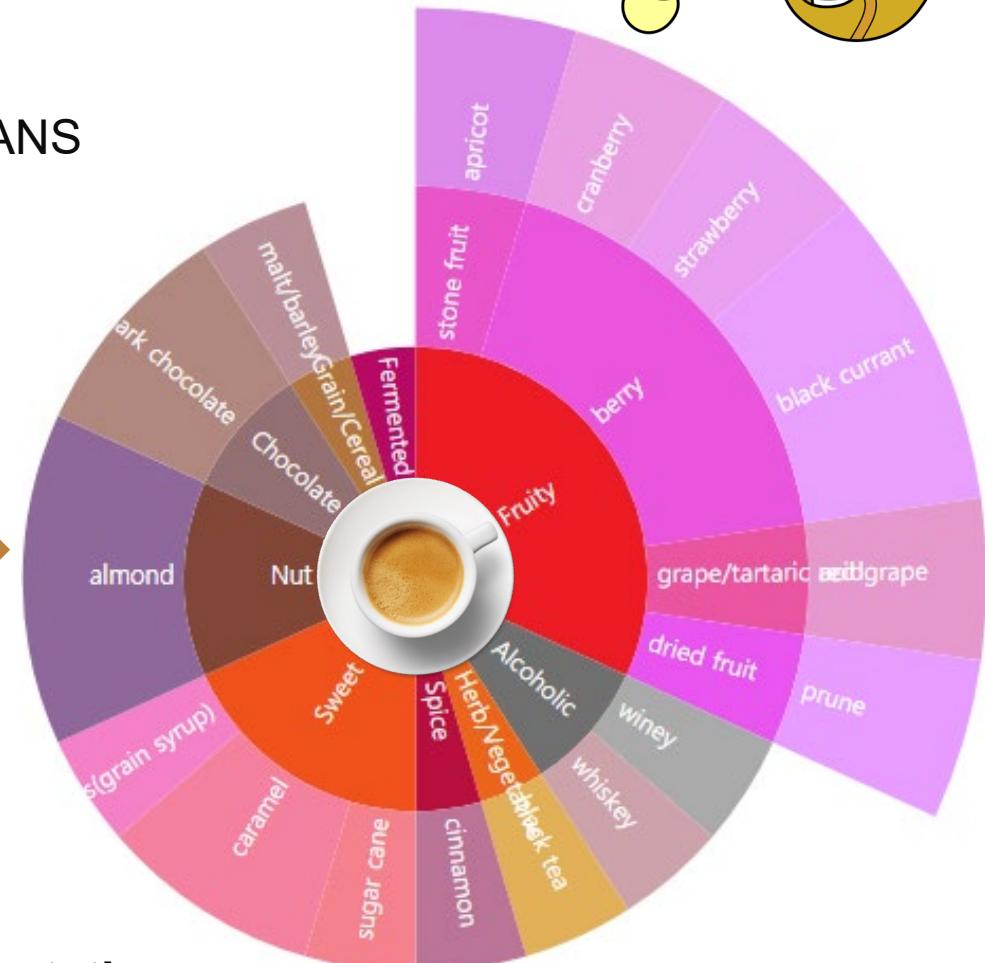
# NATURAL COFFEE



## PROJECT UFLA/NUCOFFEE ARTISANS

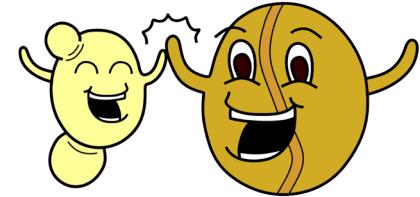


Induced Fermentation →



Self-induced anaerobic fermentation

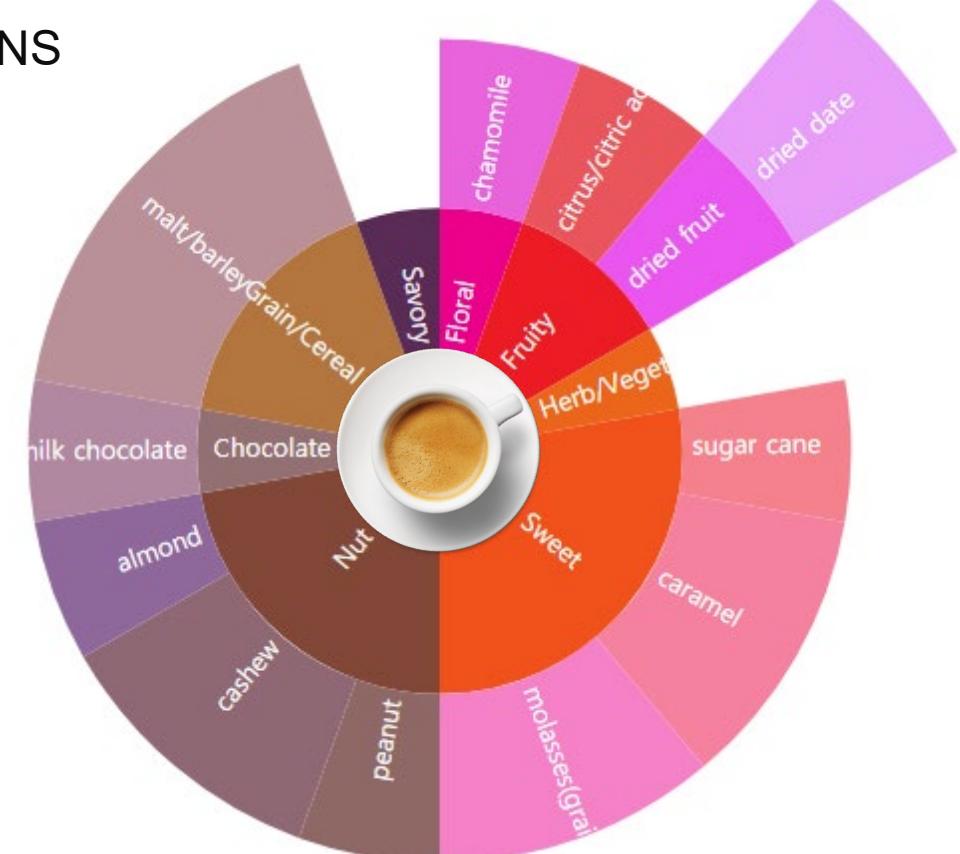
# PULPED COFFEE



PROJECT  
UFLA/NUCOFFEE ARTISANS

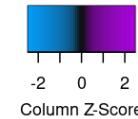
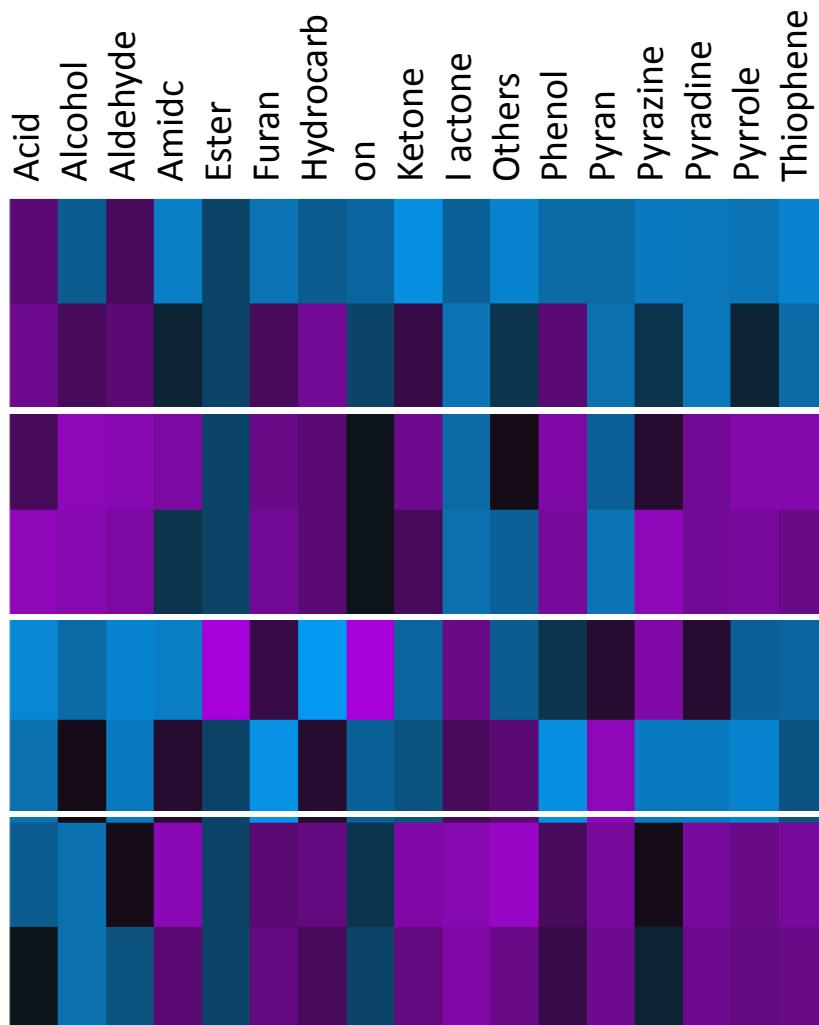


Induced Fermentation



Self-induced anaerobic fermentation

# CORRELATION OF MICROBIAL AND CHEMICAL COMPOUNDS TO SENSORIAL ANALYSIS – LARGE SCALE COFFEE FERMENTATION



Conventional

SIAF

SIAF-*T. delbrueckii* CCMA0684

SIAF-*S. cerevisiae* CCMA0543

Conventional

SIAF

SIAF-*T. delbrueckii* CCMA0684

SIAF-*S. cerevisiae* CCMA0543

Cerrado

Matas  
de Minas

Flavor compounds  
increased concentration  
using the SIAF method

2-Furanmethanol

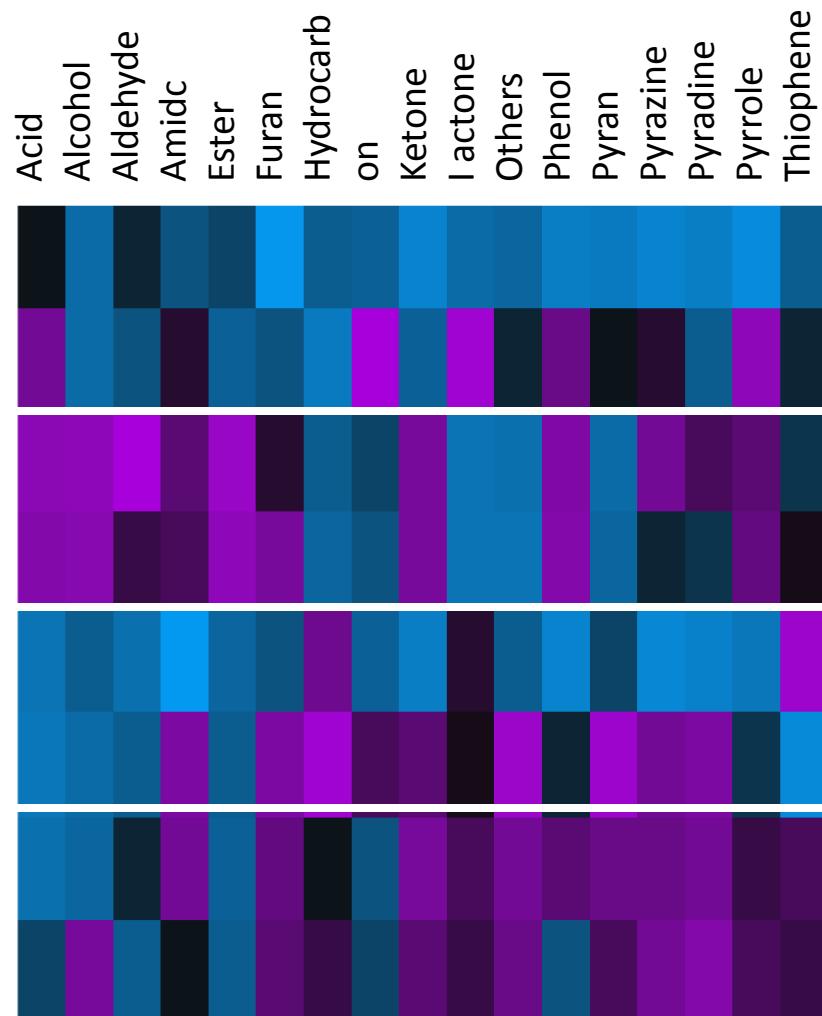
Esters

Pyrrole

Lactone

Natural Processing

# PULPED COFFEE PROCESSING



Cerrado

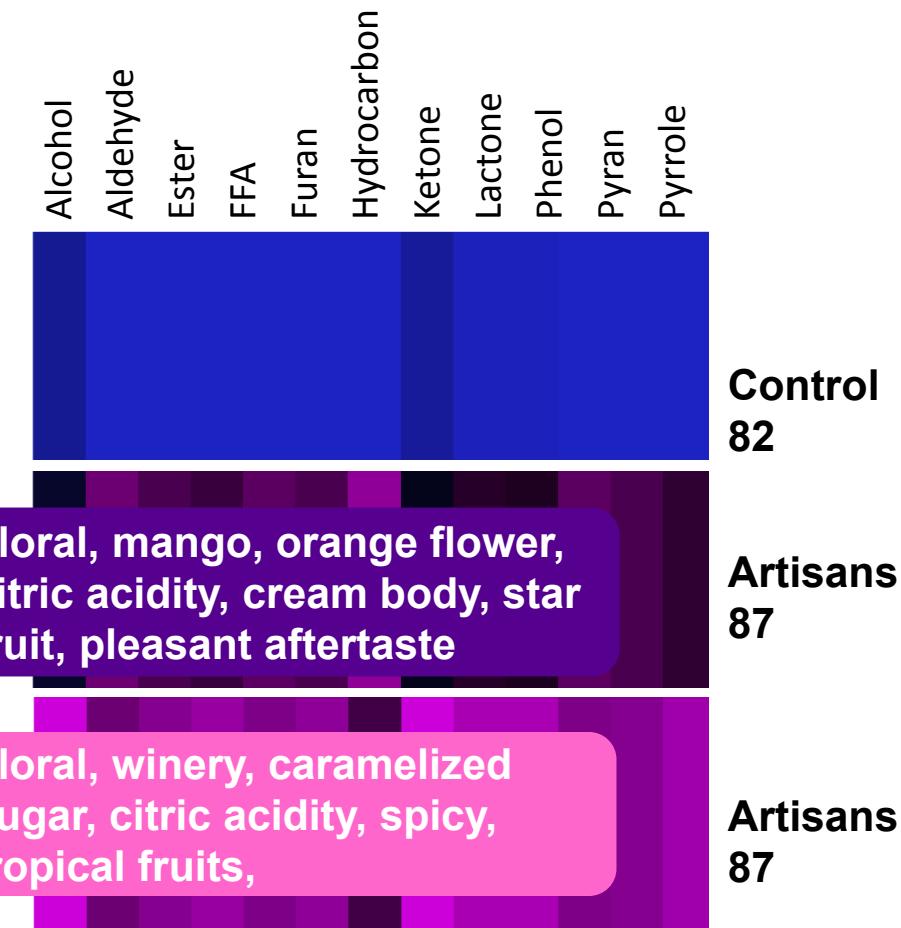
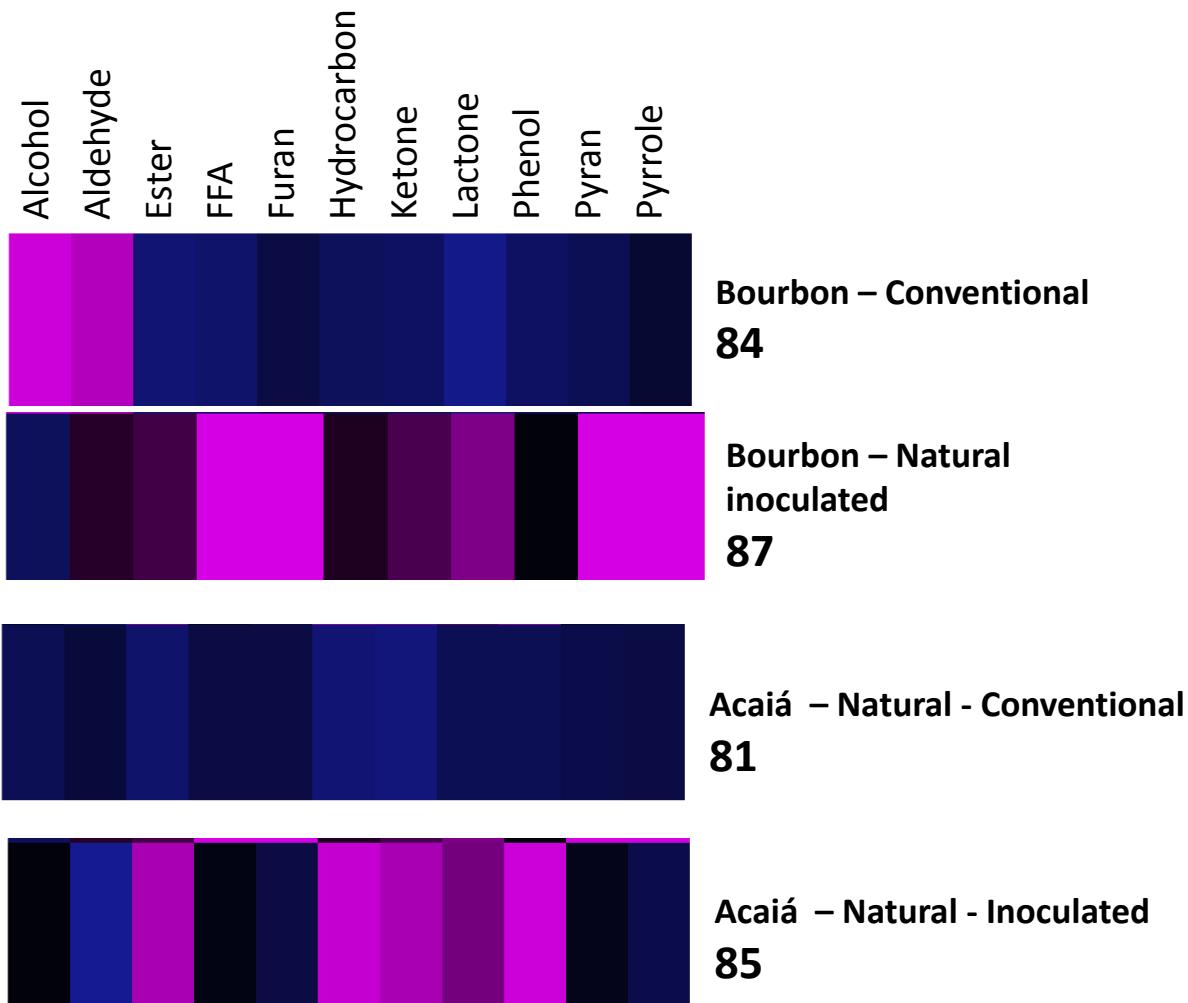
Matas  
de Minas

Butanoic acid, 4 hidroxy:  
increase the concentration  
using SIAF method  
\Triângulo Mineiro

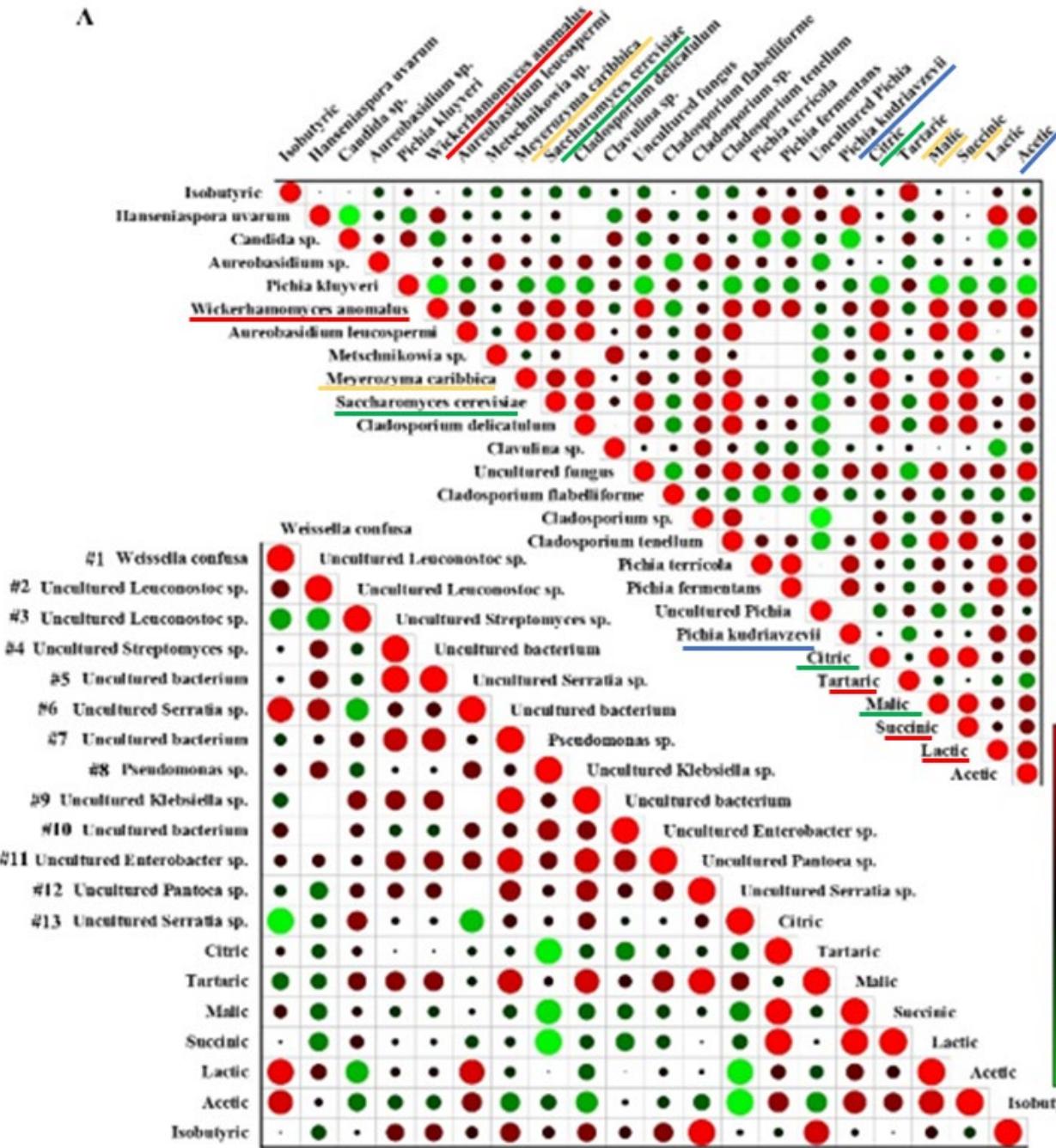
The yeast inoculation by  
SIAF method increased  
the volatile groups  
concentration

In both processing and  
regions, inoculation with  
selected strains and using the  
SIAF ARTISANS method  
increased the **pyrrole**, **ketone**,  
and **ester** concentration.

# Yeast starter culture – ARTISANS SIAF



A



## Molecular, Chemical, and Sensory Attributes Fingerprinting of Self-Induced Anaerobic Fermented Coffees from Different Altitudes and Processing Methods

by Silvia Juliana Martinez <sup>1</sup> Nádia Nara Batista <sup>1</sup>, Ana Paula Pereira Bressani <sup>1</sup>, Disney Ribeiro Dias <sup>2</sup> and Rosane Freitas Schwan <sup>1,\*</sup>

<sup>1</sup> Biology Department, Federal University of Lavras (UFLA), Lavras 37203-202, MG, Brazil

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\* Author to whom correspondence should be addressed.

Foods 2022, 11(24), 3945; <https://doi.org/10.3390/foods11243945>

Figure 4. Down-stream Pearson Correlation matrix of microorganisms and organic acids. Source: Martinez, et al. 2022

### Main yeasts species:

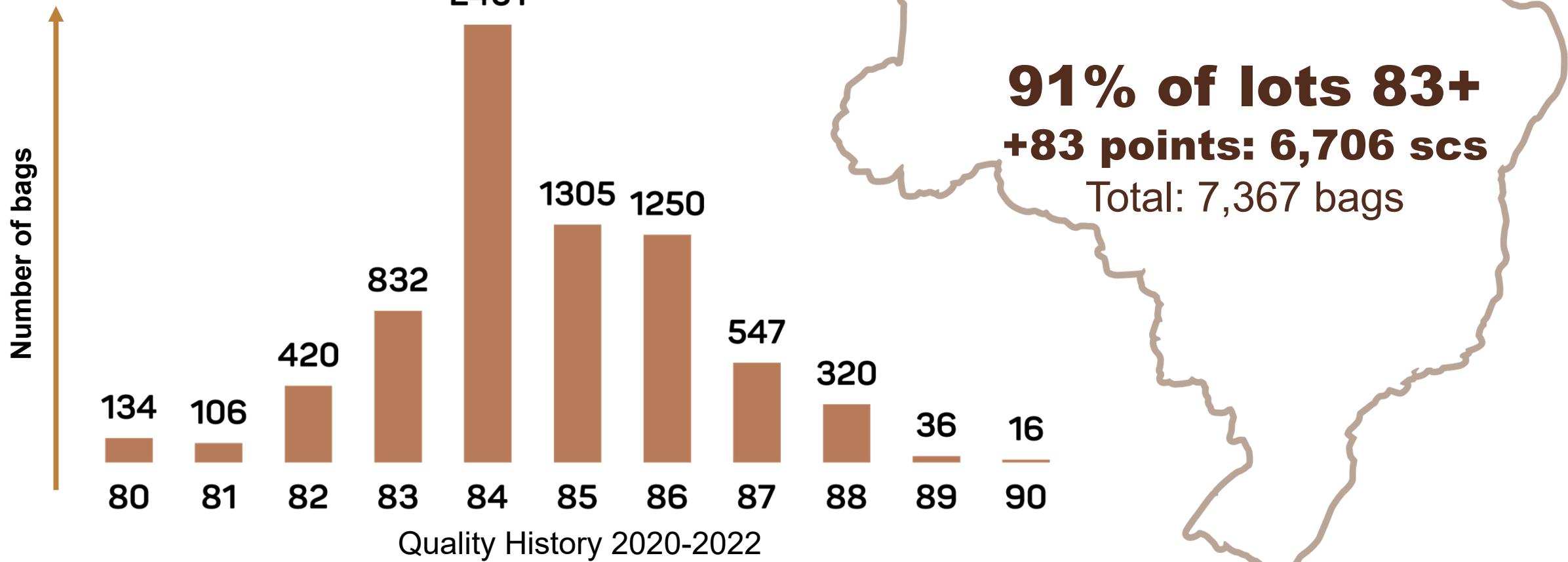
*Saccharomyces cerevisiae*

*Meyerozyma caribbica*

*Pichia guillermondii*

*Wickerhanomyces anomalus*

# COFFEE FERMENTATION SIAF ARTISANS



# WHY USE COFFEE STARTER CULTURES?

## SIAF ARTISANS

### Advantages

- Control of fermentation time
- Increases sensory quality of beverage
- Consistent in quality
- Create specific flavor profile
- Inhibition of filamentous fungi



### Referenced species:

*Saccharomyces cerevisiae*  
*Candida parapsilosis*  
*Torulospora delbrueckii*  
*Meyerozyma caribbica*  
*Pichia guillermondii*  
*Wickerhanomyces anomalus*

# CONCLUDING REMARKS

- Fermentation with desirable microorganisms enhanced the final quality;
- Different varieties require specific microbial strains;
- The volatiles composition were different for all yeast experiments;
- New portfolio of sensory profiles for Brazilian Coffees.



- Higher complexity in flavor, higher frequency of High Sweetness, Dense Body and Caramelized Sugar Flavor occurred in all varieties when inoculated with yeast.

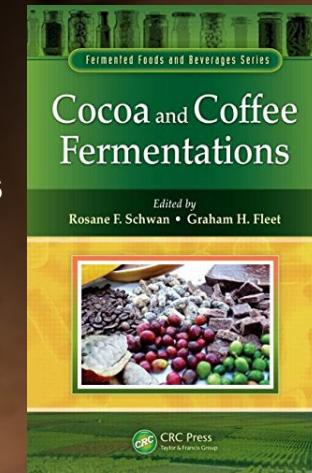


# THANK YOU FOR YOUR ATTENTION

## ACKNOWLEDGMENTS

- Coffee Producers
- UFLA/NEFER -Núcleo de estudos em fermentações rudimentares e industriais
- Syngenta/Nucoffee

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**syngenta.**